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**SOUDAFILL**

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**Technical Data:**

Base	Acrylic Dispersion
Consistency	Pasta
Curing System	Physical drying
Skin formation (20°C/65% R.H.)	Approx. 20 min.
Shrinkage (DIN 52451)	Approx. 30%
Specific Gravity (DIN 53479B)	1,40g/mL
Temperature Resistance	-20°C to +80°C
Maximum allowed Distortion	15%

\* This varies according to ambient conditions such as temperature, humidity, substrate etc.

**Product:**

Soudafill is a high-quality, plasto-elastic one-component joint sealant based on acrylic dispersions.

**Characteristics:**

- Easy to wash into cracks
- Can be painted over directly with masonry paint
- Can be painted over after curing
- Very good adhesion on many porous surfaces

**Applications:**

- Sealing compound for cracks in concrete and plaster
- Joints between windowsills, between skirting-board and floor, between brickwork, etc.

**Packaging:***Colour:* white*Packaging:* cartridge 310mL**Shelflife:**

At least 12 months in unopened packaging in a cool and dry storage place at temperatures between +5°C and +25°. Protect against frost!

**Surfaces:***Type:* all porous building surfaces*State of Surface:* clean, dry, free of dust and grease*Preparation:* prepare very porous surfaces with diluted Soudafill (1 part Soudafill and 2 parts water)

We recommend a preliminary compatibility test.

**Joint Size:**

For static joints up to maximum 2mm

**Applying the sealant:**

*Method:* Apply the sealant, in case of repairing cracks in plaster or concrete, by means of a handheld or pneumatic caulking gun. Paint over directly with masonry paint or smoothen with a wet sponge.

Apply the sealant, in case of sealing joints, by means of a handheld or pneumatic caulking gun. Smoothen the sealant with a filling-knife.

*Application temperature:* +5°C to +30°C, do not apply when rain or frost are imminent

*Clean:* Uncured Soudafill may be removed from tools with water. Cured sealant must be removed mechanically.

*Finishing:* with soapy water

*Repair:* with Soudafill

**Health- and safety recommendations:**

Apply the usual industrial hygiene.

Consult the label for more information.

**Remarks:**

- Do not use in applications where continuous water immersion is possible.
- Do not apply when rain or frost is imminent
- Soudafill can be painted over with most paints.
- The paint should be sufficiently elastic to be applied on a plasto-elastic sealant. A preliminary test is recommended.

Remark: The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. In every case it is recommended to carry out preliminary experiments.