



Purocol

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Technical data

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|--------------------------|-----------------|
| Basis | Polyurethane |
| Consistency | Paste |
| Curing system | Moisture Curing |
| Density | Ca. 1,11 g/ml |
| Temperature resistance | -30 °C → 100 °C |
| Open time (*) | Ca. 30 min. |
| Pressing times | Minimum 3 hours |
| Water resistance (EN204) | D4 |
| Shear strength | > 10MPa |
| Application temperature | 5 °C → 35 °C |
| Total solid content | 100 % |

(*) these values may vary depending on environmental factors such as temperature, moisture, and type of substrates.

Product description

Purocol is a transparent ready to use universal construction adhesive based on polyurethane.

Properties

- Professional quality
- Transparent
- Fast strength build-up
- Filling characteristics (foam formation), suitable for the bonding onto uneven surfaces.
- Water resistant D4
- Solvent free

Applications

- Interior applications which are exposed to high relative humidity.
- Exterior applications which are exposed to direct weather influence.
- Bonding of windows and door frames (also corner connections) which need to meet class D4 according to EN204.
- Bonding of wooden construction elements.
- Bonding of insulation materials (also polystyrene).

Packaging

Colour: transparent

Packaging: 310 ml cartridge

Shelf life

At least 12 months in unopened packaging in a dry storage place at temperatures between +5°C and +25°C.

Substrates

Substrates: various porous and non-porous surfaces such as wood, concrete, stone and other materials commonly used in construction. Not suitable for PE and PP.

Nature: clean, free of dust and grease.

Surface preparation: The adhesive cures on exposure to moisture in the air or in the material and foams up thereby very light. A lightly moisten the surface (water spray) can accelerate the hardening process and increase the filling character.

We recommend a preliminary compatibility test.

Remark: This technical data sheet replaces all previous versions. The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. Since the design, the quality of the substrate and processing conditions beyond our control, no liability under this publication are accepted. In every case it is recommended to carry out preliminary experiments. Soudal reserves the right to modify products without prior notice.

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Application method

Application method: Apply the adhesive with a sealant gun onto one of the surfaces which need to be bonded. Bring the two parts together within a maximum of 30 minutes and clamp for at least 3 hours. Clamping of the materials, during the curing, is necessary in order to achieve the final maximum possible strength.

Cleaning: Uncured Purocol can be removed from substrates and tools with Soudal Gun and Foam Cleaner. Cured Purocol can only be removed mechanically.

Repair: With the same material

Health- and Safety Recommendations

Take the usual labour hygiene into account. Wear gloves. Consult label and material safety data sheet for more information.

Standards

KOMO® certified certificate nr.33086

Environmental clauses

Lead regulation:

Purocol conforms to the requirements of LEED. Low –Emitting Materials: Adhesives and Sealants. SCAQMD rule 1168. Complies with USGBC LEED® 2009 Credit 4.1: Low-Emitting Materials – Adhesives & Sealants concerning the VOC-content. VOS-level < 70 g/L

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